

## 715AP Water Reducible Primer

Updated: January 2015

### Specification Data

**Generic Type:** Water reducible alkyd

**Description:** APCO 715AP Water Reducible Primer is a fast drying, HAPS free, corrosion resistant primer. Provides tight barrier protection to properly prepared steel surfaces. VOC compliant and HAPS free formulation helps meet strict air quality regulations.

**Features:**

- Fast Drying
- HAPS Free

**Solids Content:** 27% by Volume

**Theoretical Coverage:**

- 401 mil ft<sup>2</sup>
- 267 ft<sup>2</sup> @ 1.5 mil DFT

Allow for loss during mixing & application.

**VOC Value:**

- 3.1 lbs/gal per EPA Method 24

### Substrate & Surface Preparation

Must be clean and dry. Any dirt, dust, oil, contaminants, loose rust or loose mil scale must be removed.

**Immersion Carbon Steel:** Not Recommended

**Non-Immersion Carbon Steel:** Minimum SSPC-SP3 Power tool Cleaning. For optimum performance SSPC- SP6 Commercial Blast, surface profile 1.5-3.0 Mil.

**Galvanized Steel:** Not recommended

**Previously painted surfaces:** Surface must be sufficiently roughened, either by abrasive blasting or mechanical abrasion. Surface must attain a minimum 3B rating in accordance with ASTM D3359 "X-Scribe" test. Apply a test patch to check compatibility, prior to primary application.

**Topcoats:** APCO 720

### Application Equipment

**Spray Application:**

- **Conventional:** Pressure pot with dual regulators, 3/8" I.D. material hose, Binks 2001 Gun w/66 series nozzles and 565 needle.
- **Airless:** Graco 36:1 Min. 1/4" material line. Tip size .011-.013. Output PSI- 3000-3600

**Brush & Roller: Touch up only**

- **Brush:** Natural Bristle
- **Roller:** 1/4" Nap cover with Phenolic Core

### Mixing & Thinning

**Components:** One

**Mixing:** Power mix to uniform color & consistency

**Thinning:**

- **Spray:** Up to 12 oz/gal with potable water

### Application

**Pre-application:** Flush all equipment with water

**Temperature:** Application range from 60°F-110°F surface temperature. Do not apply below 60°F.

**Method:** Apply one coat maintaining a wet edge to achieve a WFT of 3-4 Mils. Maximum performance will be achieved with two coats totaling 1.5-2.5 mils DFT.

## **715AP Water Reducible Primer**

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### **Application Continued**

**Inspection:** Visually inspect film to ensure adequate coverage.

**Clean up & disposal:** After use immediately flush all equipment with water. Dispose of all containers, solvents and unused materials in accordance with all local, state and federal regulations.

**Curing schedule:**

Times based upon 75°F and 50% relative humidity

Dry to touch: 30 minutes

Dry to recoat: before 2 hours after 48

Dry through: 24 hours

**A critical re-coat time may occur between 2 and 48 hours at room temperature. This may fluctuate depending on temperature and film thickness. Test small inconspicuous area first.**

Dry times are greatly affected by weather conditions and film thickness.

**Packaging & Handling:**

Unit sizes: Ones, Fives and Drums

Shipping Weight: 11 lbs/gal Unit

UN Classification: not regulated